

1	LinuxCNC V2.7.13-4-gd440e5b, 2018-05-1		
2	Table 2.1: Most Common Keyboard Shortcuts		
3			
4	Keystroke	Action Taken	Mode
5	F1	Toggle Emergency Stop	Any
6	F2	Turn machine on/off	Any
7	`, 1 .. 9, 0	Set feed override from 0% to 100%	Varies
8	X, `	Activate first axis	Manual
9	Y, 1	Activate second axis	Manual
10	Z, 2	Activate third axis	Manual
11	A, 3	Activate fourth axis	Manual
12	I	Select jog increment	Manual
13	C	Continuous jog	Manual
14	Control-Home	Perform homing sequence	Manual
15	End	Touch off: Set G54 offset for active axis	Manual
16	Left, Right	Jog first axis	Manual
17	Up, Down	Jog second axis	Manual
18	Pg Up, Pg Dn	Jog third axis	Manual
19	[, ]	Jog fourth axis	Manual
20	O	Open File	Manual
21	Control-R	Reload File	Manual
22	R	Run file	Manual
23	P	Pause execution	Auto
24	S	Resume Execution	Auto
25	ESC	Stop execution	Auto
26	Control-K	Clear backplot	Auto/Manual
27	V	Cycle among preset views	Auto/Manual
28	Shft-Left,Rt	Rapid X Axis	Manual
29	Shft-Up,Down	Rapid Y Axis	Manual
30	Shft-PgUp, PgDn	Rapid Z Axis	Manual
31	@	toggle Actual/Commanded	Any
32	#	toggle Relative/Machine	An
33			
34			
35			
36			